

FY2022 Exhaust gas analysis results of carbonizing equipment and power generation facilities

【Regulation value】

Items	Carbonizing equipment	Power generation facilities
Dust	$\leq 0.08\text{g}/\text{m}^3\text{N}$	$\leq 0.04\text{g}/\text{m}^3\text{N}$
Sulfur oxides	$\leq 8.76$ (K value)	$\leq 8.76$ (K value)
Nitrogen oxides	250 ppm	200 ppm
Hydrogen chloride	$700\text{mg}/\text{m}^3\text{N}$	-
Dioxins	$1\text{ ng-TEQ}/\text{m}^3\text{N}$	-
Dioxins(dust)	$3\text{ ng-TEQ}/\text{g-dry}$	-
Mercury	$50\ \mu\text{g}/\text{m}^3\text{N}$	-

【Measurement value】 Carbonizing equipment

Sampling date	May-22	Aug-22	Nov-22	Feb-23
System classification	No. 1 system	No. 2 system	No. 1 system	No. 2 system
Dust (g/m <sup>3</sup> N)	<0.004	<0.003	-	-
Sulfur oxides (K value)	1.6	1.9	-	-
Nitrogen oxides (ppm)	100	46	95	84
Hydrogen chloride (g/m <sup>3</sup> N)	15	8.9	24	2.0
Dioxins (ng-TEQ/m <sup>3</sup> N)	0	0.0000053	-	-
Dioxins (dust) (ng-TEQ/g-dry)	0.0016	0.0012	-	-
Mercury ( $\mu\text{g}/\text{m}^3\text{N}$ )	17	17	15	6.9

【Measurement value】 Power generation facilities

Sampling date	May-22	Nov-22
Dust (g/m <sup>3</sup> N)	<0.004	-
Sulfur oxides (K value)	<0.03	-
Nitrogen oxides (ppm)	150	95